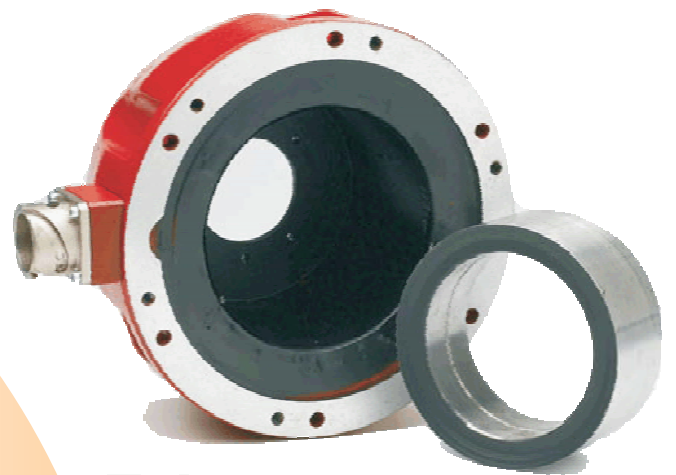


**Direct Drive
Technology**

SKA DDR

Torque motors



SKA Direct Drive Rotative Torque motors

"Multipoles" permanent magnet synchronous brushless motors. The SKA DDR series is available in the **Frameless** version formed by the rotor and stator parts alone so that it can be integrated into machines. A **Power Pack** version is also available, with flange, bearings feedback and connections.

- 2Nm to 760Nm stall torque
- Thermal protector (clixon)
- Class F insulation
- IP65 protection degree (Power Pack solution)

All SKA motors feature these advantages of Direct Drive technology:

SKA motors replace all transmission mechanical components (like gearboxes, screws, belts, pulleys, racks) • bypass the limits given by backlash, friction and inertia • enhance manufactured throughput and reliability • improve motion linearity and precision • decrease noise levels • distribute power and motion control intelligence in the machine • simplify and accelerate the design and assembly of the machine • save energy in machine operation • reduce costs.



Frameless



Male shaft Power Pack



Hollow shaft Power Pack



Through hollow shaft Power Pack

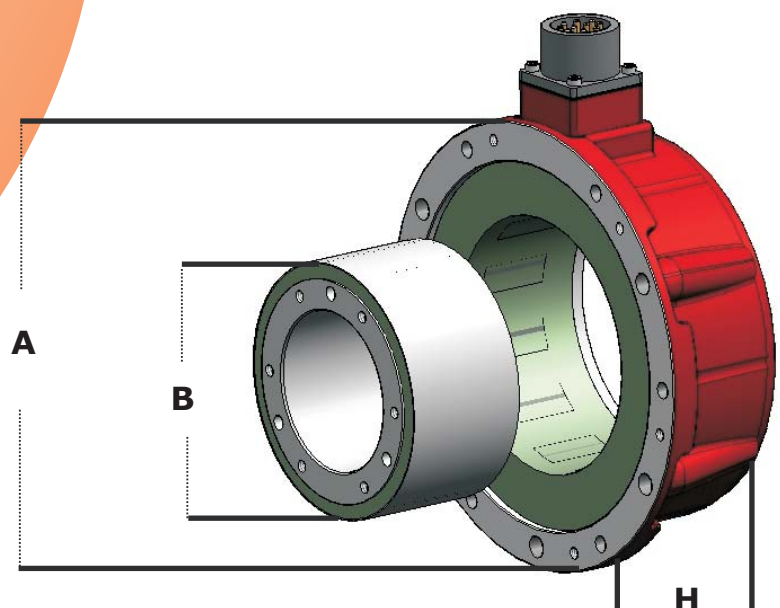
Models	Rotor	Stator	Shaft	Bearings	Front Flange	Rear Flange	Power Connector	Signal Connector	Back Cover	Safety brake	Hall Sensors	Resolver	TTL - SinCos Optical Encoder	Magnetic and Optical Ring Encoder
Frameless	•	•	×	×	×	×	•	×	×	×	#	×	×	×
Male shaft Power Pack	•	•	•	•	•	•	•	•	•	#	#	#	#	×
Hollow shaft Power Pack	•	•	•	•	•	•	•	•	•	#	#	#	#	×
Through hollow Shaft Power Pack	•	•	•	•	•	•	•	•	•	#	#	×	#*	#

• : standard × : not available # : on demand * Max. 45 mm inner shaft diameter

SKA DDR FRAMELESS VERSION

	Stall Torque (Nm)	Peak Torque (NmPk)	External diameter A (mm)	Hole diameter B (mm)	Thickness H (mm)	Poles (No.)	Speed range (Rpm)
SKA DDR 090.30 SKA DDR 090.60 SKA DDR 090.90	2 3.5 4.7	15.9 28 40	110	30	60 90 120	14	300-1700
SKA DDR 148.30 SKA DDR 148.60 SKA DDR 148.90 SKA DDR 148.120	8 14 20 26	35 72 106 141	180	65	62 92 122 152	14	150-1200
SKA DDR 245.30 SKA DDR 245.60 SKA DDR 245.90 SKA DDR 245.120	41 70 93 115	128 241 350 458	290	130	70 100 130 160	28	90-800
SKA DDR 335.30 SKA DDR 335.60 SKA DDR 335.90 SKA DDR 335.120 SKA DDR 335.150	100 164 220 270 320	290 550 800 1043 1290	390	210	82 112 142 172 202	42	50-500
SKA DDR 430.30 SKA DDR 430.60 SKA DDR 430.90 SKA DDR 430.120 SKA DDR 430.150 SKA DDR 430.180	210 340 450 560 660 760	458 868 1254 1649 2025 2400	490	290	85 115 145 175 205 235	56	50-300

Data are rated at $\Delta T = 80^{\circ}\text{C}$, $0-40^{\circ}\text{C}$ environmental temperature - Class F insulation. Performances are rated with natural ventilation



How to order SKA DDR Frameless

SKA DDR

FL

090.60

15

00

03

Product name

Motor version

FL = Frameless

Model

- 090.30
- 090.60
- 090.90
- 148.30
- 148.60
- 148.90
- 148.120
- 245.30
- 245.60
- 245.90
- 245.120
- 335.30
- 335.60
- 335.90
- 335.120
- 335.150
- 430.30
- 430.60
- 430.90
- 430.120
- 430.150
- 430.180

Winding

See data sheet

Hall Sensor

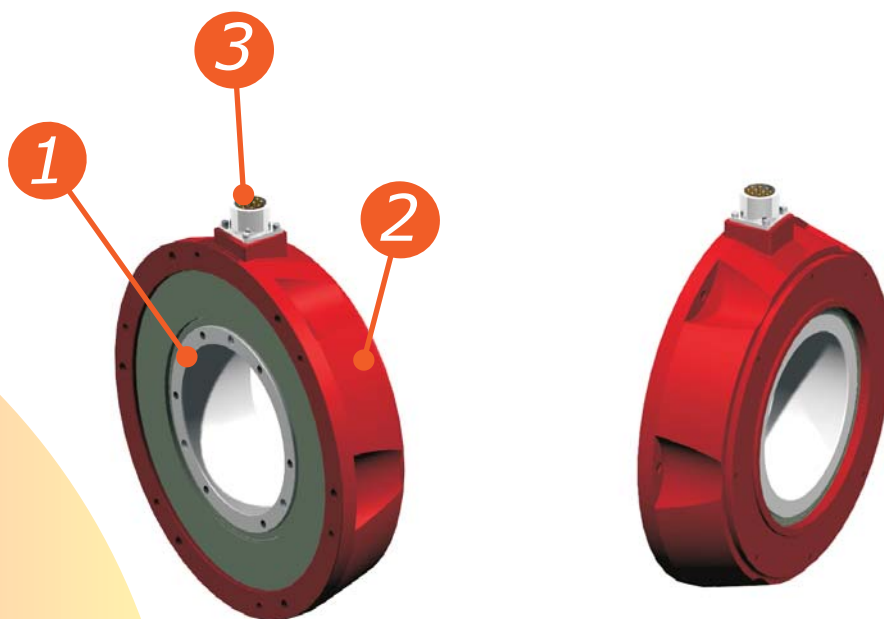
00 Without Hall Sensors (standard)

01 With Hall Sensors (optional)

Connectors

03 Connectors

- ① Rotor
- ② Stator
- ③ Connector

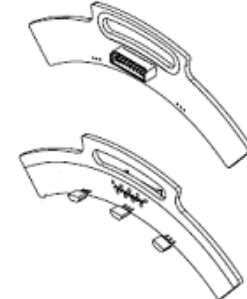


SKA_{ddr} FL

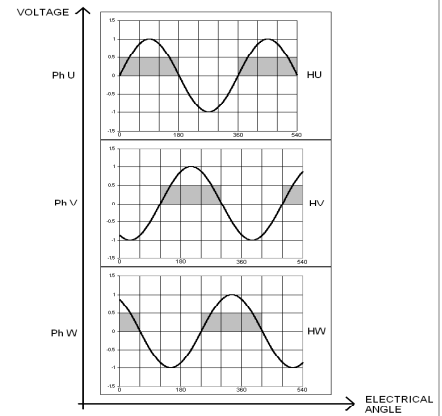
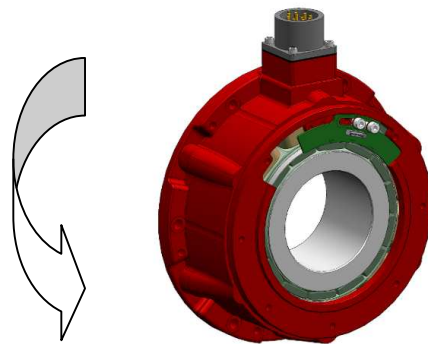
TRASDUCERS

01 TYPE: HALL SENSOR

NOMINAL VOLTAGE	Vn	[Vdc]	5 ± 5%
NOMINAL CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ + 100°
ELECTRONIC TYPE	LINE DRIVER AM 26 LS32		
N° OF COMMUTATION SIGNAL	3 DIFFERENTIAL		



COMMUTATION SENSOR SEQUENCE



COMMUTATION SIGNAL WITH RELATIVE PHASE VOLTAGE IN THE COUNTER CLOCKWISE SIDE TRASDUCER.

TRASDUCER CONNECTION				
POWER CONNECTOR		HALL SIGNAL CABLE		
FUNCTION	PIN POWER CN	FUNCTION	COLOR	N°PIN CN MOLEX
PHASE U	A	Vcc 5Vcd	RED	1
PHASE V	B	GND 0V	BLUE	2
PHASE W	C	SHIELD	BLACK	3
GND	H	HU	WHITE	4
THERMAL PROTECTOR	F	HW	GREEN	5
THERMAL PROTECTOR	G	HV	GREY	6
		HU\	BROWN	7
		HW\	YELLOW	8
		HV\	PINK	9

TORQUE SERVOMOTORS



SERIES

SKA_{ddr} 090 30/60

TORQUE [Nm]

2 / 3.5

		SYMBOLS	UNITS	WINDING TYPE					
				17	18	19	50	51	
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	1000	650	-	-	-	
	Vn drive 230 V (ac) 3phase		[rpm]	1200*	1200*	750	500	300	
	Vn drive 400 V (ac) 3phase		[rpm]	-	-	1200*	800*	500*	
COMMON RATINGS									
	Voltage constant ± 5%	Ke	[Vrms/krpm]	96	144	240	340	570	
	Poles number	P	[mm]	14					
	Temperature range	Tr	[°C]	0 ÷ 40°					
SKAddr 090 30									
MOTOR RATINGS	Stall torque	Cn0	[Nm]	2.0					
	Peak torque	Cmax	[Nm]	15.9	15.9	14.3	10.5		
	Torque constant ± 5%	Kt	[Nm/Arms]	1.14	1.71	3.0	5.0		
	Stall current	In0	[Arms]	1.25	0.83	0.50	0.36		
	Peak current	I cmax	[Arms]	14	9.3	4.8	2.1		
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	9.3	21.0	58	124		
	Phase/phase inductance	Lff	[mH]	21	48	140	250		
	Electrical time constant	Te	[msec]	2.3	2..	2.4	2.0		
	Power loss	Pd	[W]	33					
	Thermal resistance	Rth	[°C/W]	3.2					
	Motor constance	Km	[Nm/√W]	0.36					
	Cogging torque	Tcog	[Nm]	0.12					
	Insulation class			F					
	SKAddr 090 60								
		Stall torque	Cn0	[Nm]	3.5				
	Peak torque	Cmax	[Nm]	28	28	28	21	13	
	Torque constant ± 5%	Kt	[Nm/Arms]	1.04	1.57	2.50	3.85	7.1	
	Stall current	In0	[Arms]	2.19	1.46	0.87	0.63	0.37	
	Peak current	I cmax	[Arms]	26.9	17.8	11.2	5.46	1.83	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	3.9	8.9	24	47	140	
	Phase/phase inductance	Lff	[mH]	12	27	72	142	430	
	Electrical time constant	Te	[msec]	3.0	3.0	3.0	3.0	3.1	
	Power loss	Pd	[W]	41					
	Thermal resistance	Rth	[°C/W]	2.6					
	Motor constance	Km	[Nm/√W]	0.55					
	Cogging torque	Tcog	[Nm]	0.20					
	Insulation class			F					
THERMAL PROTECTION	Type of thermal cut-off			N C : normally closed					
	Rated voltage	Vn	[Vac]	250					
	Rated current	In	[A]	2.5					
	Operative temperature	Tn	[°C]	130 °C ± 5%					
	Resetting temperature	Tr	[°C]	100 °C ± 15°C					
	Operative time		[ms]	1					
	Insulation class			F					

*Drive main voltage needed to supply the full peak torque

DATASHEET n°: 1B4101010502GB

TORQUE SERVOMOTORS



SERIES

SKA_{ddr} 090 90

TORQUE [Nm]

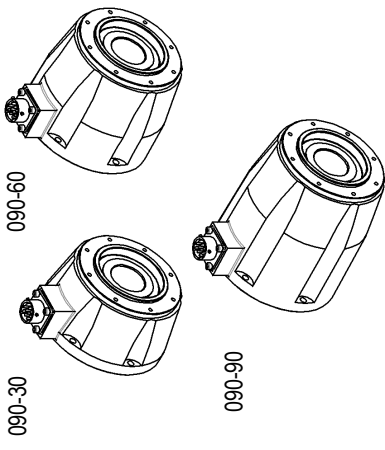
4.7

		SYMBOLS	UNITS	WINDING TYPE					
				17	18	19	50	51	
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	1000	650	-	-	-	
	Vn drive 230 V (ac) 3phase		[rpm]	1200*	1200*	750	500	300	
	Vn drive 400 V (ac) 3phase		[rpm]	-	-	1200*	800*	500*	
COMMON RATINGS									
	Voltage constant ± 5%	Ke	[Vrms/krpm]	96	144	240	340	570	
	Poles number	P	[mm]	14					
	Temperature range	Tr	[°C]	0 ÷ 40°					
SKAddr 090 90									
MOTOR RATINGS	Stall torque	Cn0	[Nm]	4.7					
	Peak torque	Cmax	[Nm]	40	40	40	30	19	
	Torque constant ± 5%	Kt	[Nm/Arms]	1.05	1.54	2.50	3.75	6.8	
	Stall current	In0	[Arms]	2.94	1.96	1.17	0.84	0.50	
	Peak current	I cmax	[Arms]	38	26	16	8.0	2.8	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	3.0	6.7	18.8	40	115	
	Phase/phase inductance	Lff	[mH]	9.9	20	54	120	345	
	Electrical time constant	Te	[msec]	3.3	3.0	2.9	3.0	3.0	
	Power loss	Pd	[W]	50					
	Thermal resistance	Rth	[°C/W]	2.1					
	Motor constance	Km	[Nm/√W]	0.68					
	Cogging torque	Tcog	[Nm]	0.14					
	Insulation class			F					
	SKAddr 090								
		Stall torque	Cn0	[Nm]					
		Peak torque	Cmax	[Nm]					
		Torque constant ± 5%	Kt	[Nm/Arms]					
	Stall current	In0	[Arms]						
	Peak current	I cmax	[Arms]						
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]						
	Phase/phase inductance	Lff	[mH]						
	Electrical time constant	Te	[msec]						
	Power loss	Pd	[W]						
	Thermal resistance	Rth	[°C/W]						
	Motor constance	Km	[Nm/√W]						
	Cogging torque	Tcog	[Nm]						
	Insulation class			F					
THERMAL PROTECTION	Type of thermal cut-off			N C : normally closed					
	Rated voltage	Vn	[Vac]	250					
	Rated current	In	[A]	2.5					
	Operative temperature	Tn	[°C]	130 °C ± 5%					
	Resetting temperature	Tr	[°C]	100 °C ± 15°C					
	Operative time		[ms]	1					
	Insulation class			F					

*Drive main voltage needed to supply the full peak torque

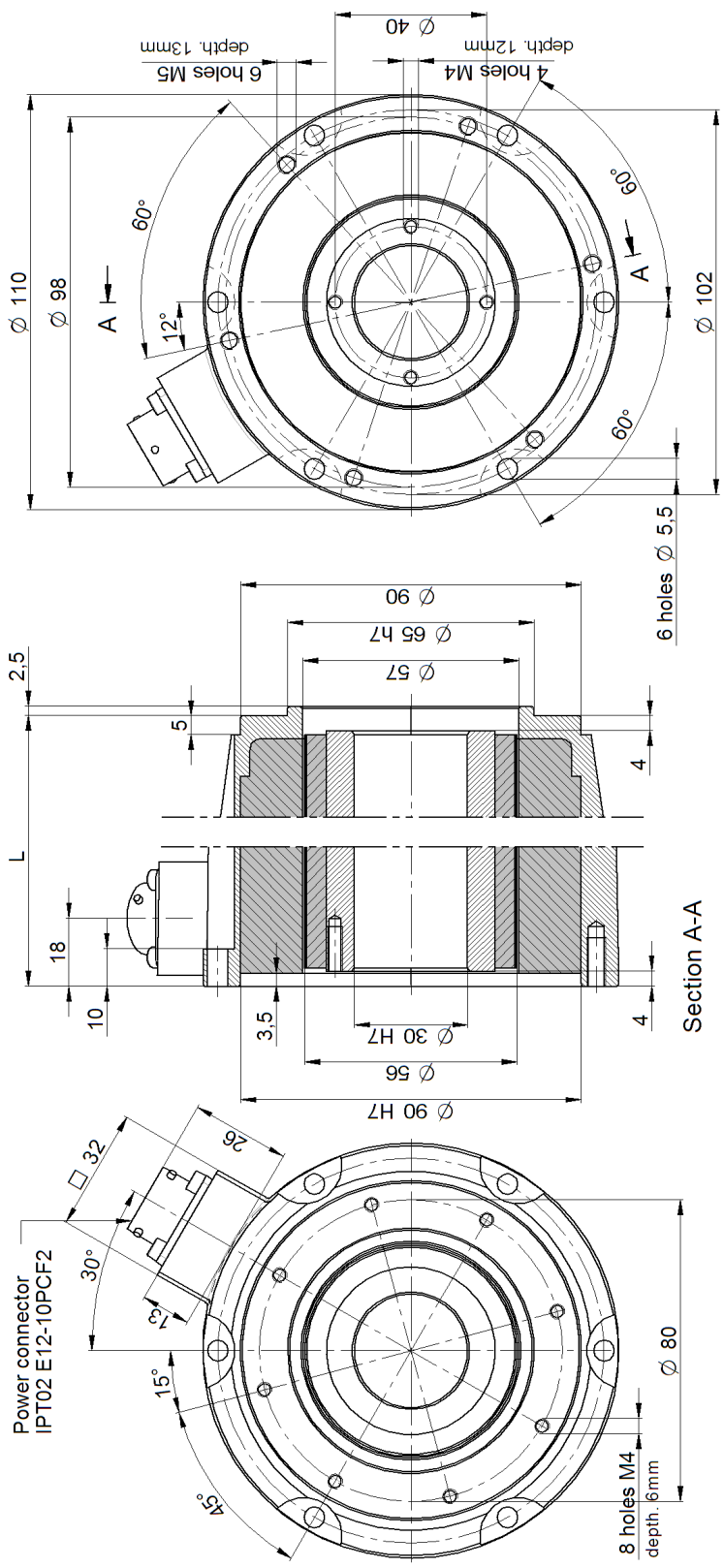
DATASHEET n°: 1B4102020502GB

SKAddr 090 Power Elements



MECHANICAL DATA	090-30	090-60	090-90
Motor length L [mm]	60	90	120
Rotor weight Wr [Kg]	0.63	1.00	1.40
Stator weight Ws [Kg]	1.35	2.40	3.30
Rotor inertia Jr [Kg cm ²]	3.1	4.98	6.86
Max theoretical acceleration αmax [rad s ²]	51290	56225	58309

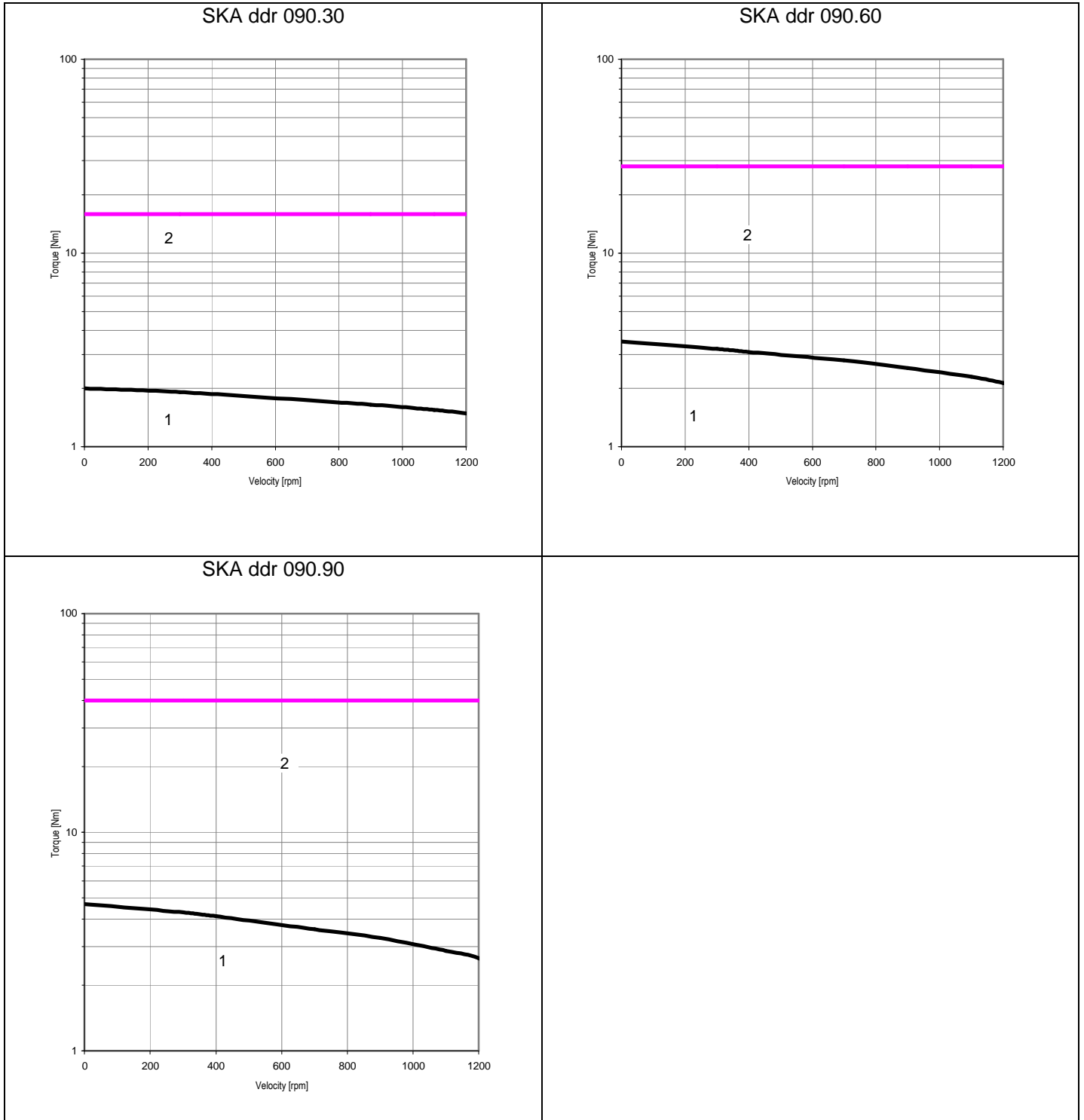
Wiring diagram A = Phase U B = Phase V C = Phase W H = PE F = Thermal Prot. G = Thermal Prot.



SERIES

SKAddr 090

Performance Curves



1 – Continuous Duty Area 2 – Intermittent Duty Area

TORQUE SERVOMOTORS



SERIES

SKA_{ddr}

148 30/60

TORQUE [Nm]

8/14

	SYMBOLS	UNITS	WINDING TYPE					
			17	18	19	50	51	52
MOTOR SPEED	Vn drive 145 V (ac) 3phase	[rpm]	1000*	650*	400	280	-	-
	Vn drive 230 V (ac) 3phase	[rpm]	-	1000*	750*	500*	300	-
	Vn drive 400 V (ac) 3phase	[rpm]	-	-	1000*	800*	500*	300*
COMMON RATINGS								
	Voltage constant ± 5%	Ke [Vrms/krpm]	96	144	240	340	570	950
	Poles number	P [mm]	14					
	Temperature range	Tr [°C]	0 ÷ 40°					
SKAddr 148 30								
MOTOR RATINGS	Stall torque	Cn0 [Nm]	8.0					
	Peak torque	Cmax [Nm]	35	35	35	35	35	24
	Torque constant ± 5%	Kt [Nm/Arms]	1.30	1.94	3.26	4.54	7.61	13.7
	Stall current	In0 [Arms]	5.00	3.33	2.00	1.43	0.85	0.51
	Peak current	I cmax [Arms]	26.9	18.0	10.7	7.71	4.60	1.75
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	1.02	3.60	5.6	18.8	53.5	98
	Phase/phase inductance	Lff [mH]	3.34	12.6	20	66	187	340
	Electrical time constant	Te [msec]	3.5	3.5	3.5	3.5	3.5	3.5
	Power loss	Pd [W]	87					
	Thermal resistance	Rth [°C/W]	1.21					
	Motor constance	Km [Nm/√W]	0.86					
	Cogging torque	Tcog [Nm]	0.48					
	Insulation class		F					
	SKAddr 148 60							
	Stall torque	Cn0 [Nm]	14					
	Peak torque	Cmax [Nm]	72	72	72	72	72	65
	Torque constant ± 5%	Kt [Nm/Arms]	1.30	1.94	3.26	4.54	7.61	13.4
	Stall current	In0 [Arms]	8.75	5.83	3.50	2.50	1.49	0.89
	Peak current	I cmax [Arms]	55.4	37.1	22.1	15.9	9.5	4.9
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	0.53	1.25	3.36	6.6	18.8	52.3
	Phase/phase inductance	Lff [mH]	2.6	6.2	16	32	92	254
	Electrical time constant	Te [msec]	4.9	4.9	4.9	4.8	4.9	4.9
	Power loss	Pd [W]	93					
	Thermal resistance	Rth [°C/W]	1.13					
	Motor constance	Km [Nm/√W]	1.45					
	Cogging torque	Tcog [Nm]	0.84					
	Insulation class		F					
THERMAL PROTECTION	Type of thermal cut-off		N C : normally closed					
	Rated voltage	Vn [Vac]	250					
	Rated current	In [A]	2.5					
	Operative temperature	Tn [°C]	130 °C ± 5%					
	Resetting temperature	Tr [°C]	100 °C ± 15°C					
	Operative time	[ms]	1					
	Insulation class		F					

* Drive main voltage needed to supply the full peak torque

DATASHEET n°: 1B4102010502GB

SERIES

SKA_{ddr}

148 90/120

TORQUE [Nm]

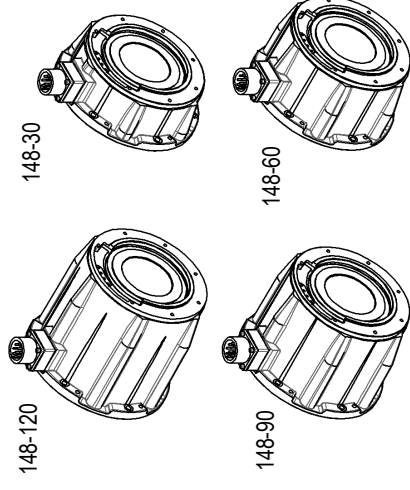
20/26

		SYMBOLS	UNITS	WINDING TYPE							
				17	18	19	50	51	52	53	
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	900*	650*	400*	280	170	-	-	
	Vn drive 230 V (ac) 3phase		[rpm]	-	900*	750*	500*	300*	180*	-	
	Vn drive 400 V (ac) 3phase		[rpm]	-	-	-	800*	500*	300*	150*	
COMMON RATINGS											
	Voltage constant ± 5%	Ke	[Vrms/krpm]	96	144	240	340	570	950	1900	
	Poles number	P	[mm]	14							
	Temperature range	Tr	[°C]	0 ÷ 40°							
SKAddr 148 90											
MOTOR RATINGS	Stall torque	Cn0	[Nm]	20							
	Peak torque	Cmax	[Nm]	106	106	106	106	106	90	60	
	Torque constant ± 5%	Kt	[Nm/Arms]	1.30	1.94	3.26	4.54	7.61	13.1	28.6	
	Stall current	In0	[Arms]	12.5	8.33	5.00	3.57	2.13	1.27	0.64	
	Peak current	I cmax	[Arms]	81.5	54.6	32.5	23.3	13.9	6.85	2.1	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	0.33	0.70	1.90	3.9	11.0	30.0	136	
	Phase/phase inductance	Lff	[mH]	1.6	3.6	10.6	22	62	157	632	
	Electrical time constant	Te	[msec]	5.0	5.1	5.6	5.6	5.6	5.2	4.7	
	Power loss	Pd	[W]	112							
	Thermal resistance	Rth	[°C/W]	0.94							
	Motor constance	Km	[Nm/√W]	1.89							
	Cogging torque	Tcog	[Nm]	1.20							
	Insulation class			F							
	SKAddr 148 120										
		Stall torque	Cn0	[Nm]	26						
		Peak torque	Cmax	[Nm]	141	141	141	141	141	141	85
		Torque constant ± 5%	Kt	[Nm/Arms]	1.30	1.94	3.26	4.54	7.61	12.7	28.8
		Stall current	In0	[Arms]	16.3	10.8	6.50	4.64	2.77	1.66	0.83
	Peak current	I cmax	[Arms]	108	72.7	43.3	31.1	18.5	11.1	2.95	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	0.22	0.50	1.38	2.79	7.80	20.8	87	
	Phase/phase inductance	Lff	[mH]	1.3	3.0	8.3	17	47	127	524	
	Electrical time constant	Te	[msec]	6.0	6.0	6.0	6.1	6.0	6.0	6.0	
	Power loss	Pd	[W]	133							
	Thermal resistance	Rth	[°C/W]	0.79							
	Motor constance	Km	[Nm/√W]	2.25							
	Cogging torque	Tcog	[Nm]	1.56							
	Insulation class			F							
THERMAL PROTECTION	Type of thermal cut-off			N C : normally closed							
	Rated voltage	Vn	[Vac]	250							
	Rated current	In	[A]	2.5							
	Operative temperature	Tn	[°C]	130 °C ± 5%							
	Resetting temperature	Tr	[°C]	100 °C ± 15°C							
	Operative time		[ms]	1							
	Insulation class			F							

* Drive main voltage needed to supply the full peak torque

DATASHEET n°: 1B4102020502GB

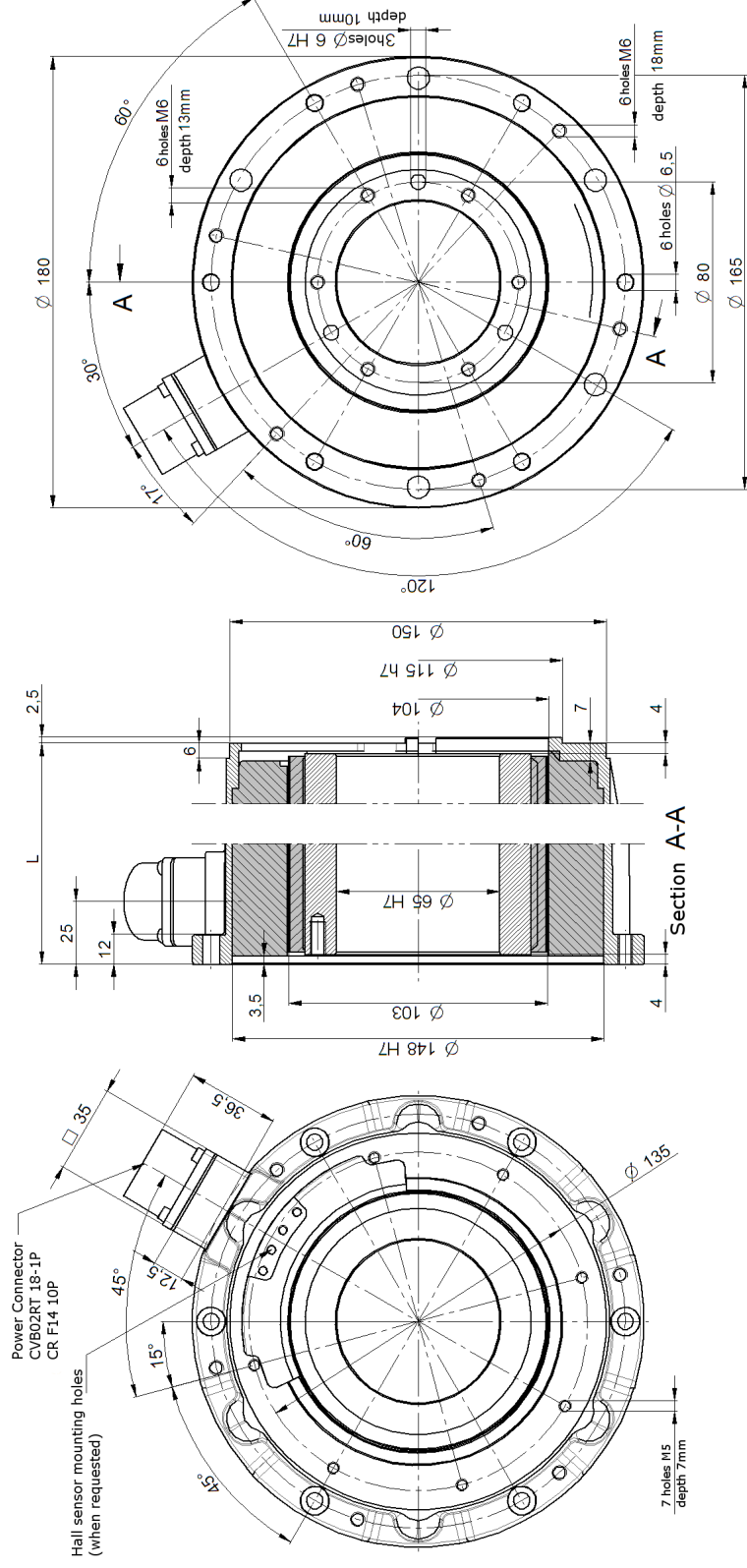
SKAddr 148 Power Elements



MECHANICAL DATA	148-30	148-60	148-90	148-120
Motor length L [mm]	62	92	122	152
Rotor weight Wr [Kg]	1.90	3.10	4.25	5.40
Stator weight Ws [Kg]	3.20	5.35	7.50	9.70
Rotor inertia Jr [Kg cm ²]	36.11	57.10	78.09	99.08
Max theoretical acceleration α_{max} [rad s ²]	9693	13309	13574	14231

Wiring diagram

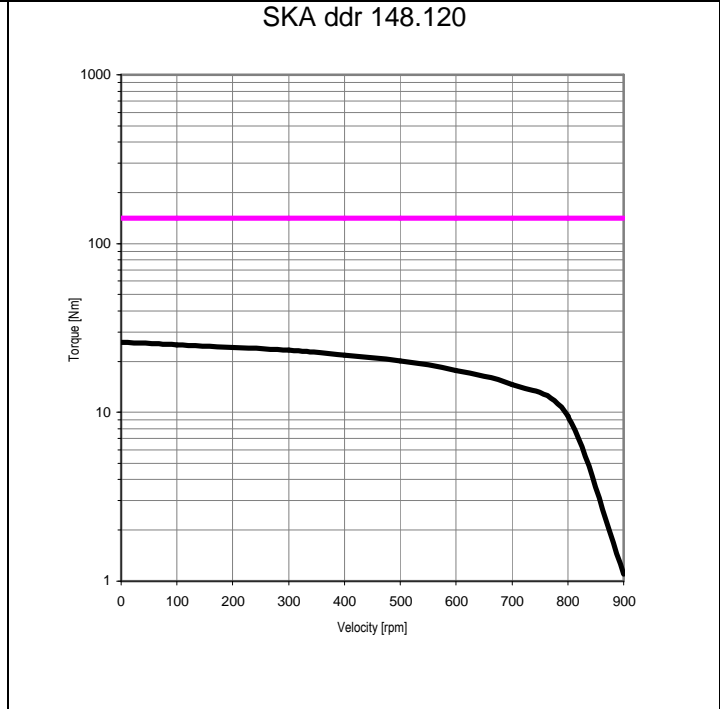
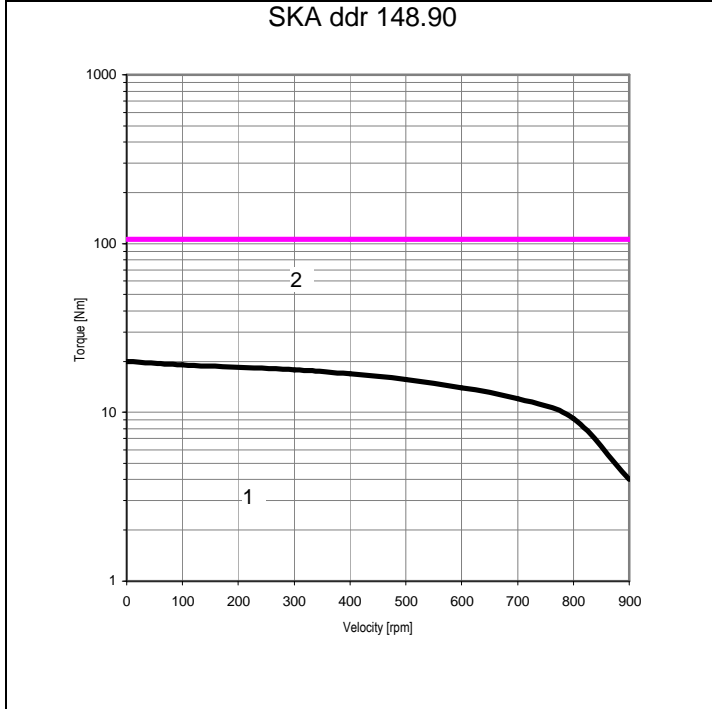
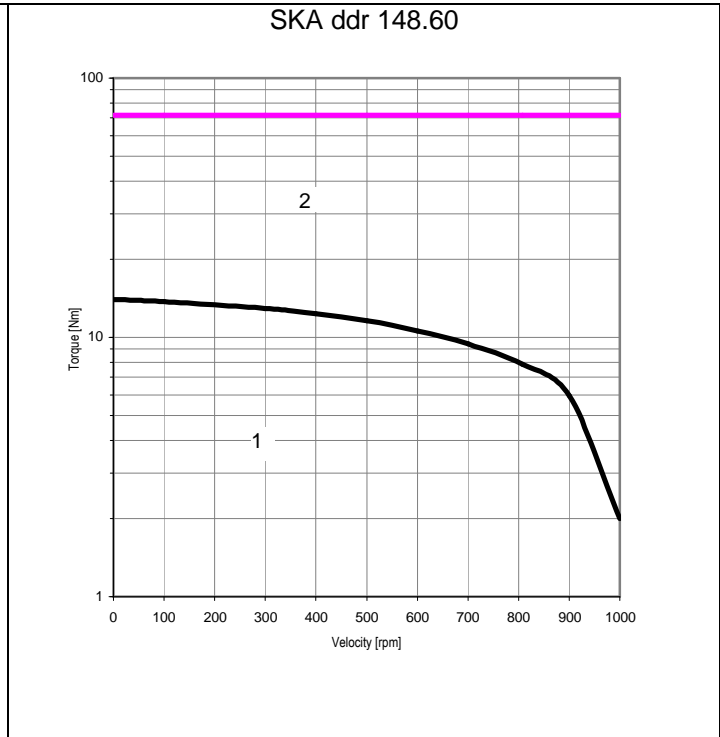
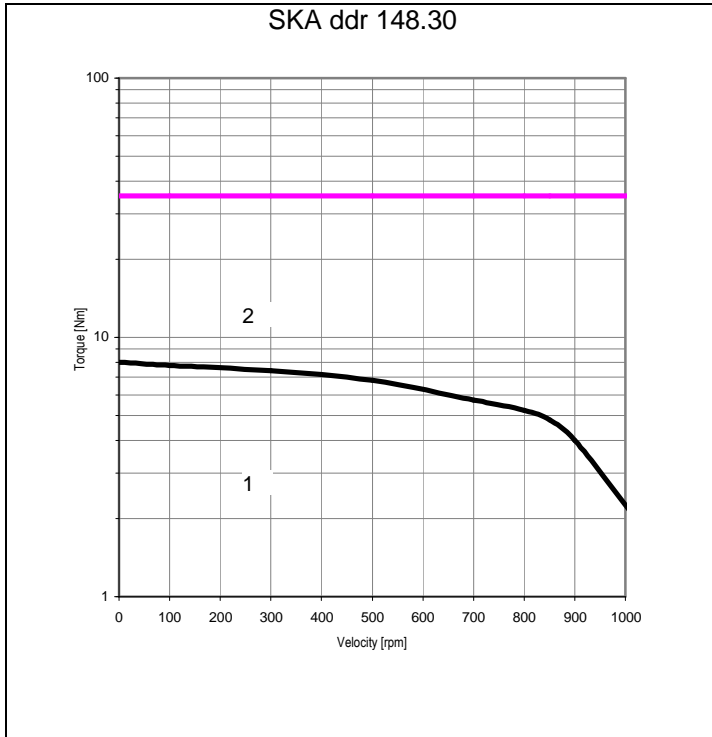
A = Phase U B = Phase V C = Phase W H = Ground F = Thermal Protection. G = F



SERIES

SKAddr 148

Performance Curves



1 – Continuous Duty Area 2 – Intermittent Duty Area

TORQUE SERVOMOTORS



SERIES

SKA_{ddr} 245 30/60

TORQUE [Nm]

41/70

	SYMBOLS	UNITS	WINDING YPE					
			19	50	51	52	53	54
MOTOR SPEED	Vn drive 145 V (ac) 3phase	[rpm]	400	300	170	100	50	-
	Vn drive 230 V (ac) 3phase	[rpm]	750	500	300	180	90	50
	Vn drive 400 V (ac) 3phase	[rpm]	-	800	500	300	150	90
COMMON RATINGS								
	Voltage constant ± 5%	Ke [Vrms/krpm]	240	340	570	950	1900	3150
	Poles number	P [mm]	28					
	Temperature range	Tr [°C]	0 ÷ 40°					
SKAddr 245 30								
MOTOR RATINGS	Stall torque	Cn0 [Nm]	41					
	Peak torque	Cmax [Nm]	128	128	128	128	128	
	Torque constant ± 5%	Kt [Nm/Arms]	3.3	4.7	7.9	13.2	26.4	
	Stall current	In0 [Arms]	10.3	7.32	4.36	2.61	1.31	
	Peak current	I cmax [Arms]	38.6	27.4	16.1	9.7	4.8	
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	0.76	1.52	4.2	13.5	44	
	Phase/phase inductance	Lff [mH]	8.0	16	42	113	370	
	Electrical time constant	Te [msec]	10.4	10.4	10.0	10.4	8.4	
	Power loss	Pd [W]	182					
	Thermal resistance	Rth [°C/W]	0.58					
	Motor constance	Km [Nm/√W]	3.05					
	Cogging torque	Tcog [Nm]	1.23					
	Insulation class		F					
	SKAddr 245 60							
	Stall torque	Cn0 [Nm]	70					
	Peak torque	Cmax [Nm]	241	241	241	241	241	202
	Torque constant ± 5%	Kt [Nm/Arms]	3.3	4.7	7.9	13.2	26.4	44.0
	Stall current	In0 [Arms]	17.5	12.5	7.45	4.46	2.23	1.34
	Peak current	I cmax [Arms]	73.9	51.5	30.9	18.2	9.1	4.6
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	0.31	0.64	2.07	5.0	20.5	59.2
	Phase/phase inductance	Lff [mH]	4.4	9.0	21	65	220	610
	Electrical time constant	Te [msec]	14.0	14.0	10.0	13.0	11.0	10.3
	Power loss	Pd [W]	215					
	Thermal resistance	Rth [°C/W]	0.49					
	Motor constance	Km [Nm/√W]	4.77					
	Cogging torque	Tcog [Nm]	2.10					
	Insulation class		F					
THERMAL PROTECTION	Type of thermal cut-off		N C : normalmente chiusa					
	Rated voltage	Vn [Vac]	250					
	Rated current	In [A]	2.5					
	Operative temperature	Tn [°C]	130 °C ± 5%					
	Resetting temperature	Tr [°C]	100 °C ± 15°C					
	Operative time	[ms]	1					
	Insulation class		F					

DATASHEET n°: 1B4103010502GB

SERIES

SKA_{ddr} 245 90/120

TORQUE [Nm]

93/115

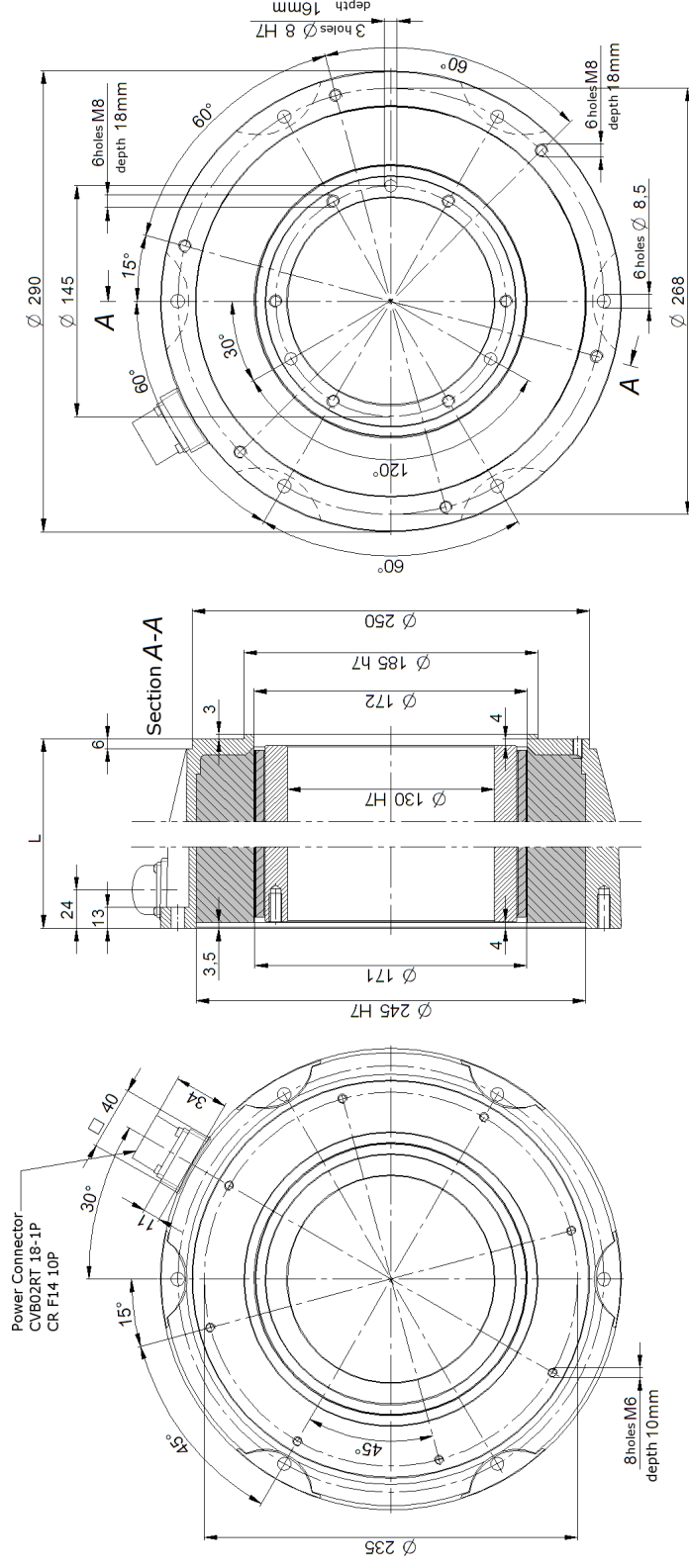
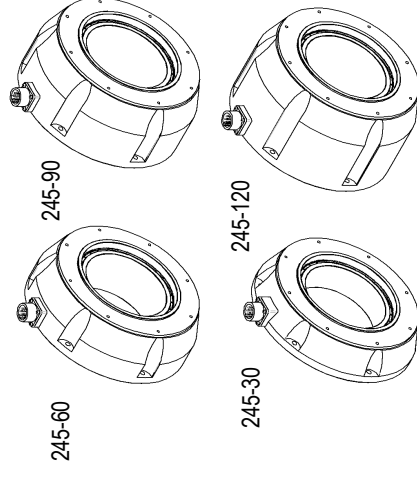
		SYMBOLS	UNITS	WINDING TYPE			
				51	52	53	54
SPEED MOTOR	Vn drive 145 V (ac) 3phase		[rpm]	170	100	50	-
	Vn drive 230 V (ac) 3phase		[rpm]	300	180	90	50
	Vn drive 400 V (ac) 3phase		[rpm]	500	300	150	90
COMMON RATINGS							
	Voltage constant ± 5%	Ke	[Vrms/krpm]	570	950	1900	3150
	Poles number	P	[mm]	28			
	Temperature range	Tr	[°C]	0 ÷ 40°			
SKAddr 245 90							
MOTOR RATINGS	Stall torque	Cn0	[Nm]	93			
	Peak torque	Cmax	[Nm]	350	350	350	320
	Torque constant ± 5%	Kt	[Nm/Arms]	7.9	13.2	26.4	43.8
	Stall current	In0	[Arms]	9.89	5.92	2.96	1.79
	Peak current	I cmax	[Arms]	44.7	26.5	13.2	7.3
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	1.14	3.22	12.9	35.3
	Phase/phase inductance	Lff	[mH]	18	51	204	560
	Electrical time constant	Te	[msec]	15.8	15.8	15.8	15.8
	Power loss	Pd	[W]	250			
	Thermal resistance	Rth	[°C/W]	0.42			
	Motor constance	Km	[Nm/√W]	5.88			
	Cogging torque	Tcog	[Nm]	2.79			
	Insulation class			F			
	SKAddr 245 120						
	Stall torque	Cn0	[Nm]	115			
	Peak torque	Cmax	[Nm]	458	458	458	438
	Torque constant ± 5%	Kt	[Nm/Arms]	7.9	13.2	26.4	43.8
	Stall current	In0	[Arms]	12.2	7.32	3.66	2.21
	Peak current	I cmax	[Arms]	58.6	34.6	17.3	10.0
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	1.04	2.8	9.95	25.7
	Phase/phase inductance	Lff	[mH]	12.1	33.5	135	435
	Electrical time constant	Te	[msec]	12	12	13.6	16.9
	Power loss	Pd	[W]	275			
	Thermal resistance	Rth	[°C/W]	0.38			
	Motor constance	Km	[Nm/√W]	6.93			
	Cogging torque	Tcog	[Nm]	3.45			
	Insulation class			F			
THERMAL PROTECTION	Type of thermal cut-off			N C : normalmente chiusa			
	Rated voltage	Vn	[Vac]	250			
	Rated current	In	[A]	2.5			
	Operative temperature	Tn	[°C]	130 °C ± 5%			
	Resetting temperature	Tr	[°C]	100 °C ± 15°C			
	Operative time		[ms]	1			
	Insulation class			F			

DATASHEET n°: 1B4103020502GB

SKAddr 245 Power Elements

MECHANICAL DATA	245-30	245-60	245-90	245-120
Motor length L [mm]	70	100	130	160
Rotor weight Wr [Kg]	4.30	6.50	8.70	11.00
Stator weight Ws [Kg]	10.00	16.40	22.80	29.10
Rotor inertia Jr [Kg m ²]	0.0245	0.0371	0.0498	0.0624
Max theoretical acceleration α_{max} [rad s ²]	5224	6496	7028	7340

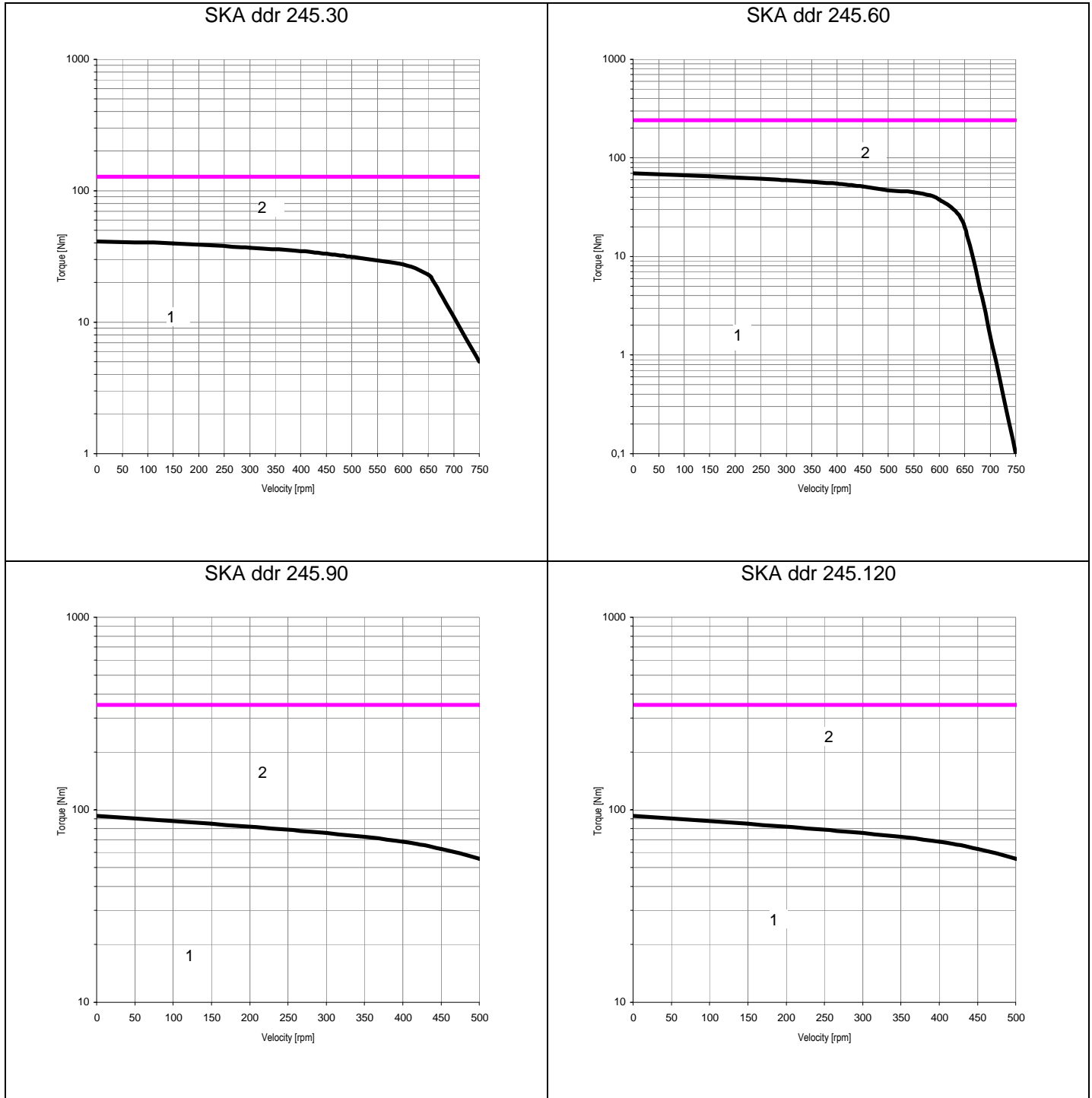
Wiring diagram A = Phase U B = Phase V C = Phase W H = Ground F = Thermal Protection G = F



SERIES

SKAddr 245

Operative Curves



1 – Continuous Duty Area 2 – Intermittent Duty Area

TORQUE SERVOMOTORS



SERIES

SKA_{ddr} 335 30/60

TORQUE [Nm]

100/164

	SYMBOLS	UNITS	WINDING TYPE							
			19	50	51	52	53	54	55	
MOTOR SPEED	Vn drive 145 V (ac) 3phase	[rpm]	400	280	170	100	50	-	-	
	Vn drive 230 V (ac) 3phase	[rpm]	-	500	300	180	90	50	-	
	Vn drive 400 V (ac) 3phase	[rpm]	-	-	500	300	150	90	50	
COMMON RATINGS										
	Voltage constant ± 5%	Ke [Vrms/krpm]	240	340	570	950	1900	3150	5700	
	Poles number	P [mm]	42							
	Temperature range	Tr [°C]	0 ÷ 40°							
SKAddr 335 30										
MOTOR RATINGS	Stall torque	Cn0 [Nm]	100							
	Peak torque	Cmax [Nm]	290	290	290	290	290	290	167	
	Torque constant ± 5%	Kt [Nm/Arms]	3.32	4.7	7.9	13.2	26.4	43.8	81.9	
	Stall current	In0 [Arms]	25.0	17.9	10.6	6.36	3.18	1.92	1.06	
	Peak current	I cmax [Arms]	87.4	61.9	36.7	22.3	11.0	6.61	2.04	
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	0.22	0.47	1.24	3.50	14.0	38.7	126	
	Phase/phase inductance	Lff [mH]	2.1	4.6	12	34	136	376	1225	
	Electrical time constant	Te [msec]	9.72	9.72	9.72	9.72	9.72	9.72	9.72	
	Power loss	Pd [W]	315							
	Thermal resistance	Rth [°C/W]	0.33							
	Motor constance	Km [Nm/√W]	5.63							
	Cogging torque	Tcog [Nm]	3							
	Insulation class		F							
	SKAddr 335 60									
	MOTOR RATINGS	Stall torque	Cn0 [Nm]	164						
		Peak torque	Cmax [Nm]	550	550	550	550	550	550	393
Torque constant ± 5%		Kt [Nm/Arms]	3.32	4.7	7.9	13.2	26.4	43.8	81.9	
Stall current		In0 [Arms]	41.0	29.2	17.4	10.4	5.22	3.15	1.74	
Peak current		I cmax [Arms]	166	117	69.5	41.8	20.8	12.5	4.8	
Phase/phase res. ± 5% a 20°C		Rff [Ohm]	0.09	0.19	0.52	1.41	5.80	16.4	53.1	
Phase/phase inductance		Lff [mH]	1.2	2.5	6.8	18	75	210	690	
Electrical time constant		Te [msec]	13.3	13.1	13.0	13.0	13.0	12.8	13.0	
Power loss		Pd [W]	355							
Thermal resistance		Rth [°C/W]	0.30							
Motor constance		[Nm/√W]	8.7							
Cogging torque		[Nm]	4.9							
Insulation class			F							
THERMAL PROTECTION		Type of thermal cut-off	Cmax	N C : normally closed						
		Rated voltage	Kt [Vac]	250						
		Rated current	In0 [A]	2.5						
	Operative temperature	Tn [°C]	130 °C ± 5%							
	Resetting temperature	Tr [°C]	100 °C ± 15°C							
	Operative time	[ms]	1							
	Insulation class		F							

DATASHEET n°: 1B4104030502GB

SERIES

SKA_{ddr} 335 90/120

TORQUE [Nm]

220/270

		SYMBOLS	UNITS	WINDING TYPE					
				50	51	52	53	54	55
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	280	170	100	50	-	-
	Vn drive 230 V (ac) 3phase		[rpm]	-	300	180	90	50	-
	Vn drive 400 V (ac) 3phase		[rpm]	-	-	300	150	90	50
COMMON RATINGS									
	Voltage constant ± 5%	Ke	[Vrms/krpm]	340	570	950	1900	3150	5700
	Poles number	P	[mm]	42					
	Temperature range	Tr	[°C]	0 ÷ 40°					
SKAddr 335 90									
MOTOR RATINGS	Stall torque	Cn0	[Nm]	220					
	Peak torque	Cmax	[Nm]	800	800	800	800	800	624
	Torque constant ± 5%	Kt	[Nm/Arms]	4.7	7.9	13.2	26.4	43.8	81.9
	Stall current	In0	[Arms]	38.3	23.4	14.0	7.00	4.22	2.33
	Peak current	I cmax	[Arms]	170	101	60.6	30.3	18.3	7.62
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	0.12	0.32	0.92	3.70	11.3	39
	Phase/phase inductance	Lff	[mH]	1.8	4.4	12.9	53	150	470
	Electrical time constant	Te	[msec]	15.0	13.8	14.0	14.3	13.2	12.1
	Power loss	Pd	[W]	400					
	Thermal resistance	Rth	[°C/W]	0.26					
	Motor constance	Km	[Nm/√W]	11.0					
	Cogging torque	Tcog	[Nm]	6.6					
	Insulation class			F					
SKAddr 335 120									
MOTOR RATINGS	Stall torque	Cn0	[Nm]	270					
	Peak torque	Cmax	[Nm]	1043	1043	1043	1043	1043	852
	Torque constant ± 5%	Kt	[Nm/Arms]	4.7	7.9	13.2	26.4	43.8	81.9
	Stall current	In0	[Arms]	48.2	28.7	17.2	8.59	5.18	2.86
	Peak current	I cmax	[Arms]	222	132	79.0	39.6	23.8	10.4
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	0.09	0.24	0.67	2.72	7.43	24.6
	Phase/phase inductance	Lff	[mH]	1.4	3.5	10.4	42.1	116	382
	Electrical time constant	Te	[msec]	15.5	15.6	15.5	15.5	15.6	15.5
	Power loss	Pd	[W]	420					
	Thermal resistance	Rth	[°C/W]	0.25					
	Motor constance	Km	[Nm/√W]	12.6					
	Cogging torque	Tcog	[Nm]	8.1					
	Insulation class			F					
THERMAL PROTECTION	Type of thermal cut-off			N C : normally closed					
	Rated voltage	Vn	[Vac]	250					
	Rated current	In	[A]	2.5					
	Operative temperature	Tn	[°C]	130 °C ± 5%					
	Resetting temperature	Tr	[°C]	100 °C ± 15°C					
	Operative time		[ms]	1					
Insulation class			F						

DATASHEET n°: 1B4104030502GB

SERIES

SKA_{ddr} 335 150

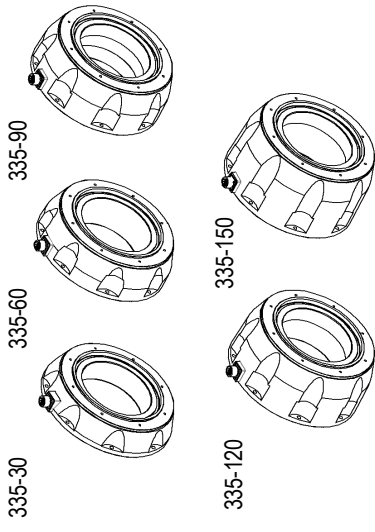
TORQUE [Nm]

320

	SYMBOLS	UNITS	WINDING TYPE					
			50	51	52	53	54	55
MOTOR SPEED	Vn drive 145 V (ac) 3phase	[rpm]	280	170	100	50	-	-
	Vn drive 230 V (ac) 3phase	[rpm]	-	300	180	90	50	-
	Vn drive 400 V (ac) 3phase	[rpm]	-	-	300	150	90	50
COMMON RATINGS								
	Voltage constant ± 5%	Ke [Vrms/krpm]	340	570	950	1900	3150	5700
	Poles number	P [mm]	42					
	Temperature range	Tr [°C]	0 ÷ 40°					
SKAddr 335 150								
MOTOR RATINGS	Stall torque	Cn0 [Nm]	320					
	Peak torque	Cmax [Nm]	1290	1290	1290	1290	1290	1097
	Torque constant ± 5%	Kt [Nm/Arms]	4.7	7.9	13.2	26.4	43.8	81.9
	Stall current	In0 [Arms]	57.1	34.0	20.4	10.2	6.14	3.39
	Peak current	I cmax [Arms]	275	163	97.7	48.9	29.4	13.4
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	0.07	0.19	0.53	2.10	5.95	19.2
	Phase/phase inductance	Lff [mH]	1.1	3.0	8.6	34	96	311
	Electrical time constant	Te [msec]	15.7	15.8	16.2	16.2	16.2	16.2
	Power loss	Pd [W]	490					
	Thermal resistance	Rth [°C/W]	0.21					
	Motor constance	Km [Nm/√W]	14.4					
	Cogging torque	Tcog [Nm]	9.60					
	Insulation class		F					
	SKAddr 335							
	Stall torque	Cn0 [Nm]						
	Peak torque	Cmax [Nm]						
	Torque constant ± 5%	Kt [Nm/Arms]						
	Stall current	In0 [Arms]						
	Peak current	I cmax [Arms]						
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]						
	Phase/phase inductance	Lff [mH]						
	Electrical time constant	Te [msec]						
	Power loss	Pd [W]						
	Thermal resistance	Rth [°C/W]						
	Motor constance	Km [Nm/√W]						
	Cogging torque	Tcog [Nm]						
	Insulation class							
THERMAL PROTECTION	Type of thermal cut-off		N C : normally closed					
	Rated voltage	Vn [Vac]	250					
	Rated current	In [A]	2.5					
	Operative temperature	Tn [°C]	130 °C ± 5%					
	Resetting temperature	Tr [°C]	100 °C ± 15°C					
	Operative time	[ms]	1					
	Insulation class		F					

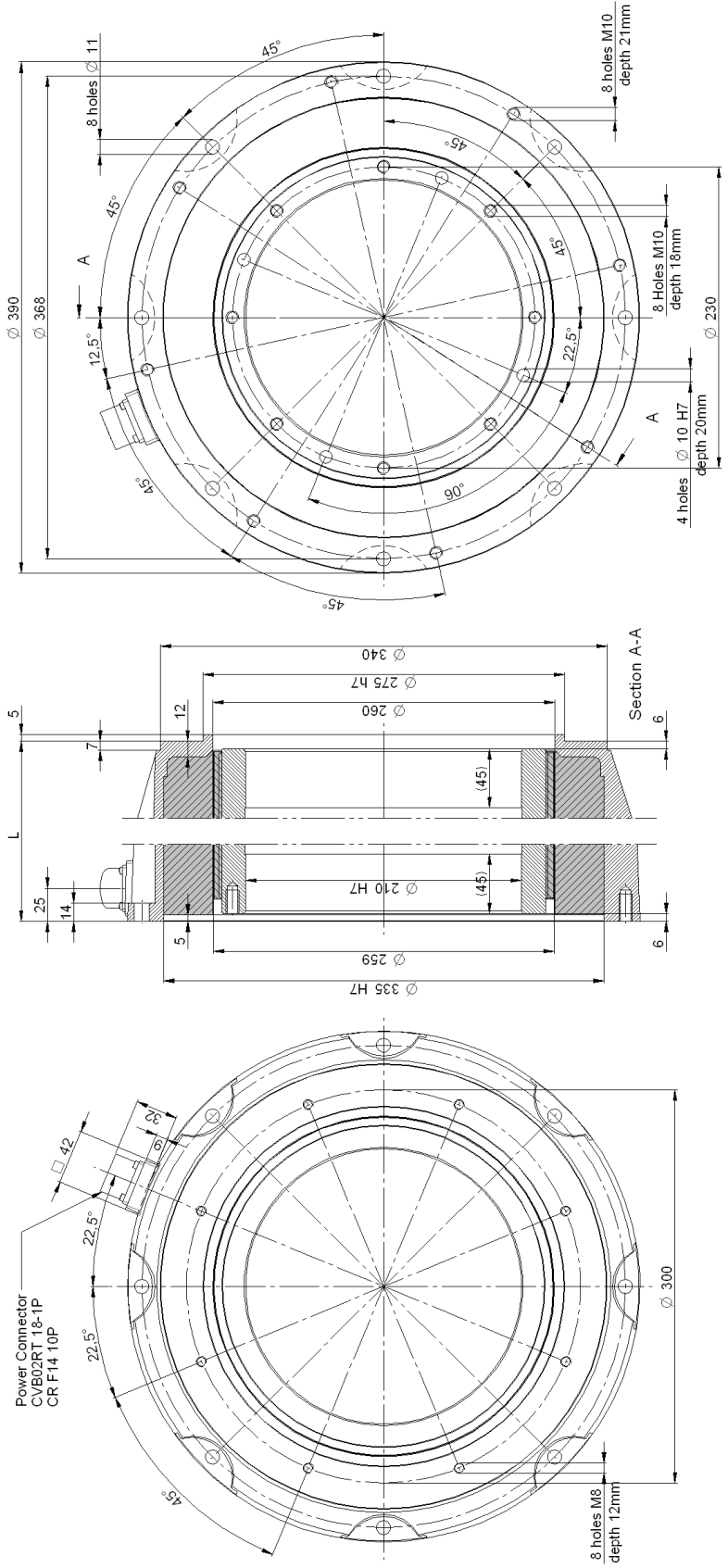
DATASHEET n°: 1B4104030502GB

SKAddr 335 Power Elements



MECHANICAL DATA	335-30	335-60	335-90	335-120	335-150
Motor length L [mm]	82	112	142	172	202
Rotor weight Wr [Kg]	9.00	13.10	17.10	21.20	25.2
Stator weight Ws [Kg]	16	25.6	35.30	45.00	54.50
Rotor inertia Jr [Kg m ²]	0.1231	0.1805	0.2367	0.2932	0.3498
Max theoretical acceleration α_{max} [rad s ²]	2356	3047	3380	3557	3688

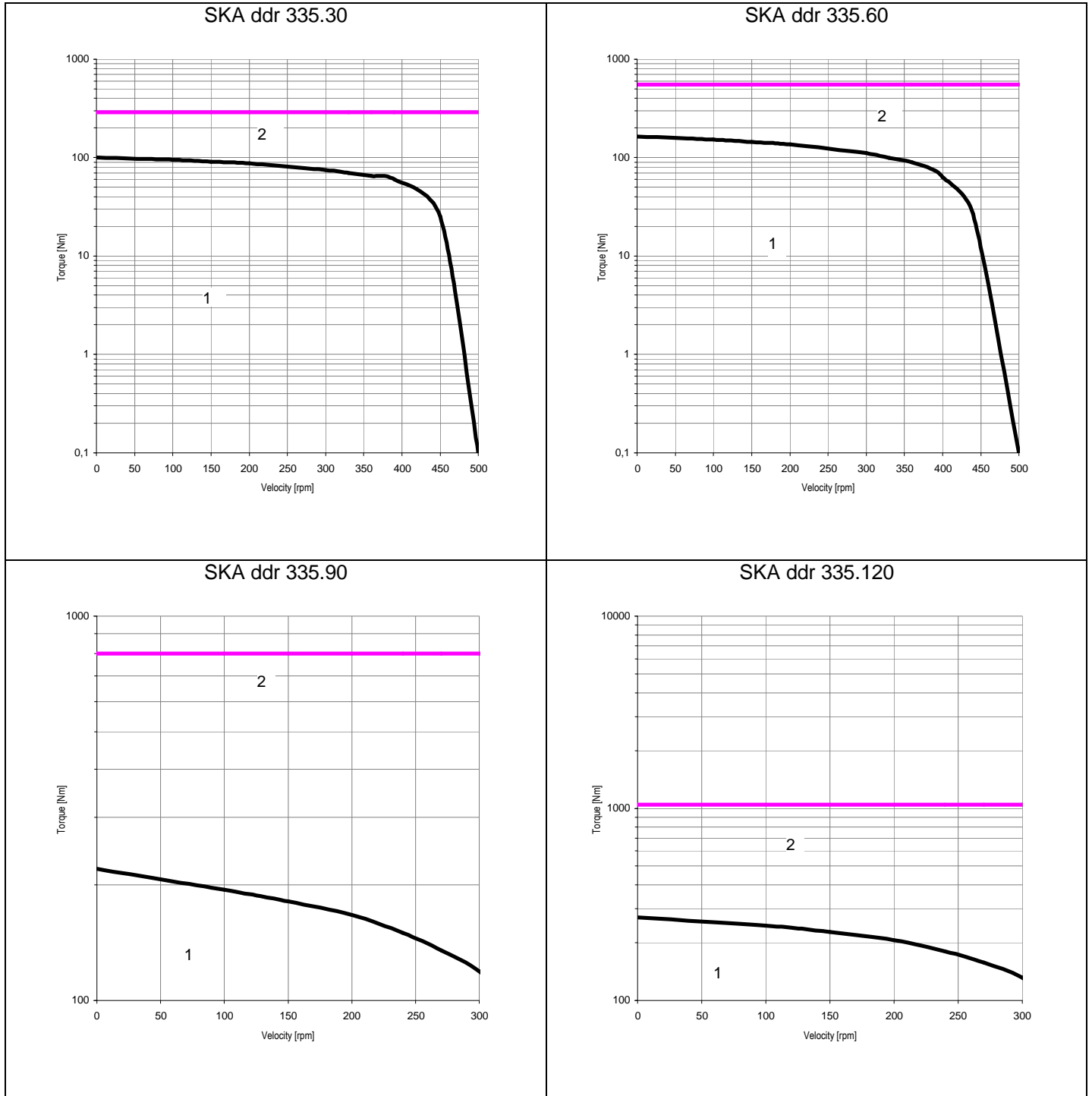
Wiring diagram A = Phase U B = Phase V C = Phase W H = Ground F = Thermal Protection G = F.



SERIES

SKAddr 335

Performance Curves

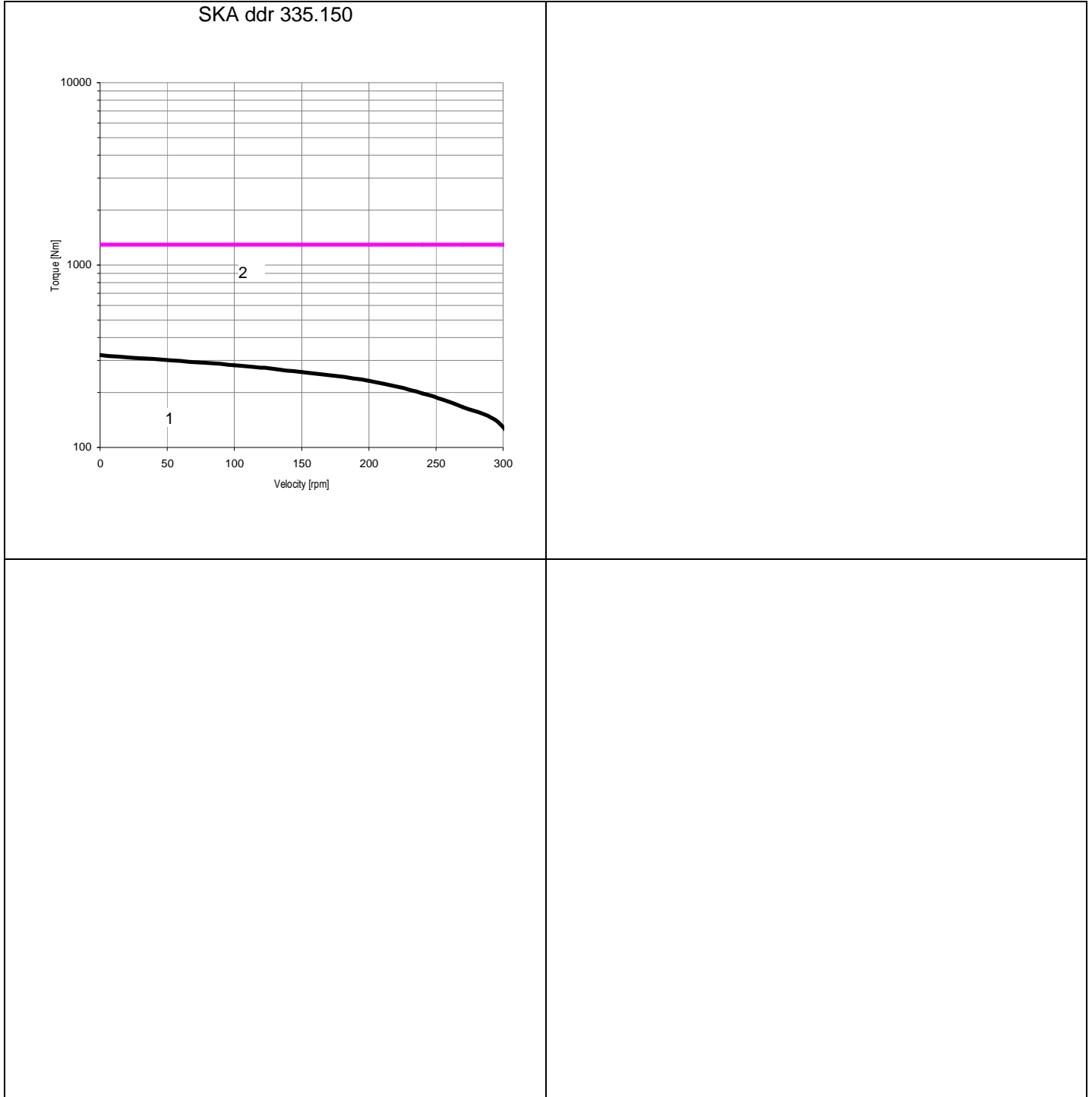


1 – Continuous Duty Area 2 – Intermittent Duty Area

SERIES

SKAddr 335

Performance Curves



1 – Continuous Duty Area 2 – Intermittent Duty Area

SERIES

TORQUE [Nm]

SKA_{ddr} 430 30/60

210/340

		SYMBOLS	UNITS	WINDING TYPE			
				52	53	54	55
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	100	50	-	-
	Vn drive 230 V (ac) 3phase		[rpm]	180	90	50	-
	Vn drive 400 V (ac) 3phase		[rpm]	300	150	90	50
COMMON RATINGS							
	Voltage constant ± 5%	Ke	[Vrms/krpm]	950	1900	3150	5700
	Poles number	P	[mm]				56
	Temperature range	Tr	[°C]				0 ÷ 40°
SKAddr 430 30							
MOTOR RATINGS	Stall torque	Cn0	[Nm]				210
	Peak torque	Cmax	[Nm]	458	458	458	436
	Torque constant ± 5%	Kt	[Nm/Arms]	11.3	22.7	37.9	68.4
	Stall current	In0	[Arms]	13.3	6.68	4.01	2.23
	Peak current	I cmax	[Arms]	40.4	20.2	12.1	6.37
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	1.11	4.47	12.5	40.3
	Phase/phase inductance	Lff	[mH]	16.0	66.0	183	593
	Electrical time constant	Te	[msec]	14.4	14.8	14.6	14.7
	Power loss	Pd	[W]				450
	Thermal resistance	Rth	[°C/W]				0.23
	Motor constance	Km	[Nm/√W]				9.90
	Cogging torque	Tcog	[Nm]				6.30
	Insulation class						F
	SKAddr 430 60						
MOTOR RATINGS	Stall torque	Cn0	[Nm]				340
	Peak torque	Cmax	[Nm]		868	868	868
	Torque constant ± 5%	Kt	[Nm/Arms]		22.7	37.9	68.4
	Stall current	In0	[Arms]		10.9	6.58	3.64
	Peak current	I cmax	[Arms]		38.2	22.9	12.7
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]		2.65	5.22	16.9
	Phase/phase inductance	Lff	[mH]		32	102	330
	Electrical time constant	Te	[msec]		12	19.5	19.5
	Power loss	Pd	[W]				490
	Thermal resistance	Rth	[°C/W]				0.21
	Motor constance	Km	[Nm/√W]				15.4
	Cogging torque	Tcog	[Nm]				10.2
	Insulation class						F
	THERMAL PROTECTION	Type of thermal cut-off					
Rated voltage		Vn	[Vac]				250
Rated current		In	[A]				2.5
Operative temperature		Tn	[°C]				130 °C ± 5%
Resetting temperature		Tr	[°C]				100 °C ± 15°C
Operative time			[ms]				1
Insulation class						F	

DATASHEET n°: 1B4105010502GB

SERIES

SKA_{ddr} 430 90/120

TORQUE [Nm]

450/560

	SYMBOLS	UNITS	WINDING TYPE		
			53	54	55
MOTOR SPEED	Vn drive 145 V (ac) 3phase	[rpm]	50	-	-
	Vn drive 230 V (ac) 3phase	[rpm]	90	50	-
	Vn drive 400 V (ac) 3phase	[rpm]	150	90	50
COMMON RATINGS					
	Voltage constant ± 5%	Ke [Vrms/krpm]	1900	3150	5700
	Poles number	P [mm]	56		
	Temperature range	Tr [°C]	0 ÷ 40°		
SKAddr 430 90					
MOTOR RATINGS	Stall torque	Cn0 [Nm]	450		
	Peak torque	Cmax [Nm]	1254	1254	1254
	Torque constant ± 5%	Kt [Nm/Arms]	22.7	37.9	68.4
	Stall current	In0 [Arms]	14.3	8.63	4.78
	Peak current	I cmax [Arms]	55.2	33.1	18.3
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	1.45	3.31	10.77
	Phase/phase inductance	Lff [mH]	18	73.0	237
	Electrical time constant	Te [msec]	22.0	22.1	22.0
	Power loss	Pd [W]	550		
	Thermal resistance	Rth [°C/W]	0.19		
	Motor constance	Km [Nm/√W]	19.2		
	Cogging torque	Tcog [Nm]	13.5		
	Insulation class		F		
	SKAddr 430 120				
	Stall torque	Cn0 [Nm]	560		
	Peak torque	Cmax [Nm]	1649	1649	
	Torque constant ± 5%	Kt [Nm/Arms]	37.9	68.4	
	Stall current	In0 [Arms]	10.7	5.94	
	Peak current	I cmax [Arms]	43.5	24.1	
	Phase/phase res. ± 5% a 20°C	Rff [Ohm]	2.42	7.80	
	Phase/phase inductance	Lff [mH]	57	183	
	Electrical time constant	Te [msec]	23.6	23.5	
	Power loss	Pd [W]	620		
	Thermal resistance	Rth [°C/W]	0.17		
	Motor constance	Km [Nm/√W]	22.5		
	Cogging torque	Tcog [Nm]	16.8		
	Insulation class		F		
THERMAL PROTECTION	Type of thermal cut-off		N C : normally closed		
	Rated voltage	Vn [Vac]	250		
	Rated current	In [A]	2.5		
	Operative temperature	Tn [°C]	130 °C ± 5%		
	Resetting temperature	Tr [°C]	100 °C ± 15°C		
	Operative time	[ms]	1		
	Insulation class		F		

DATASHEET n°: 1B4105020502GB

TORQUE SERVOMOTORS



SERIES

SKA_{ddr} 430 150/180

TORQUE [Nm]

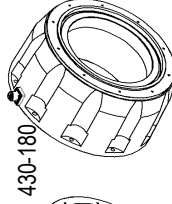
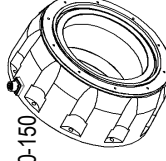
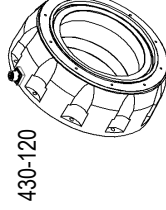
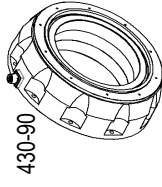
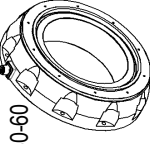
660/760

		SYMBOLS	UNITS	WINDING TYPE		
				54	55	
MOTOR SPEED	Vn drive 145 V (ac) 3phase		[rpm]	-	-	
	Vn drive 230 V (ac) 3phase		[rpm]	50	-	
	Vn drive 400 V (ac) 3phase		[rpm]	90	50	
COMMON RATINGS						
	Voltage constant ± 5%	Ke	[Vrms/krpm]	3150	5700	
	Poles number	P	[mm]			56
	Temperature range	Tr	[°C]			0 ÷ 40°
SKAddr 430 150						
MOTOR RATINGS	Stall torque	Cn0	[Nm]			660
	Peak torque	Cmax	[Nm]	2025	2025	
	Torque constant ± 5%	Kt	[Nm/Arms]	37.9	68.4	
	Stall current	In0	[Arms]	12.7	7.00	
	Peak current	I cmax	[Arms]	53.4	29.6	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]	2.03	6.21	
	Phase/phase inductance	Lff	[mH]	47.3	152	
	Electrical time constant	Te	[msec]	23.3	24.5	
	Power loss	Pd	[W]			680
	Thermal resistance	Rth	[°C/W]			0.15
	Motor constance	Km	[Nm/√W]			25.3
	Cogging torque	Tcog	[Nm]			19.8
	Insulation class					F
	SKAddr 430 180					
	Stall torque	Cn0	[Nm]			760
	Peak torque	Cmax	[Nm]		2400	
	Torque constant ± 5%	Kt	[Nm/Arms]		68.4	
	Stall current	In0	[Arms]		8.06	
	Peak current	I cmax	[Arms]		35.1	
	Phase/phase res. ± 5% a 20°C	Rff	[Ohm]		5.14	
	Phase/phase inductance	Lff	[mH]		129	
	Electrical time constant	Te	[msec]		25.1	
	Power loss	Pd	[W]			745
	Thermal resistance	Rth	[°C/W]			0.14
	Motor constance	Km	[Nm/√W]			27.8
	Cogging torque	Tcog	[Nm]			22.8
	Insulation class					F
THERMAL PROTECTION	Type of thermal cut-off					N C : normally closed
	Rated voltage	Vn	[Vac]			250
	Rated current	In	[A]			2.5
	Operative temperature	Tn	[°C]			130 °C ± 5%
	Resetting temperature	Tr	[°C]			100 °C ± 15°C
	Operative time		[ms]			1
	Insulation class					F

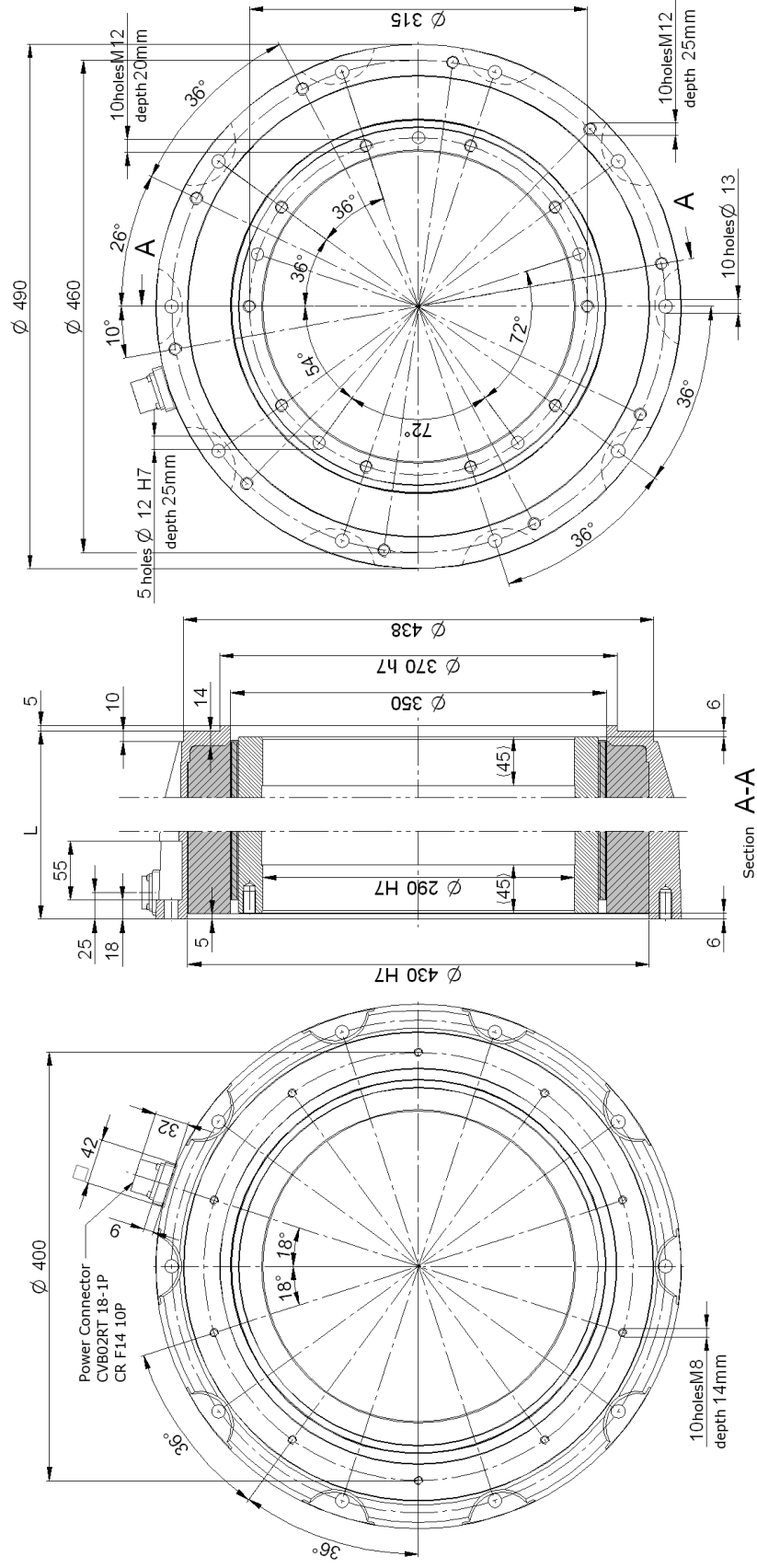
DATASHEET n°: 1B4105030502GB

SKAddr 430 Power Elements

MECHANICAL DATA		430-30	430-60	430-90	430-120	430-150	430-180
Motor length	L [mm]	85	115	145	175	205	235
Rotor weight	Wr [Kg]	15.30	22.00	28.50	35.20	41.70	48.3
Stator weight	Ws [Kg]	22.8	36.5	50.00	64.00	77.50	90.50
Rotor inertia	Jr [Kg m ²]	0.3894	0.5642	0.7323	0.9025	1.0728	1.2430
Max theoretical acceleration	α_{max} [rad s ²]	1176	1538	1712	1827	1887	1931



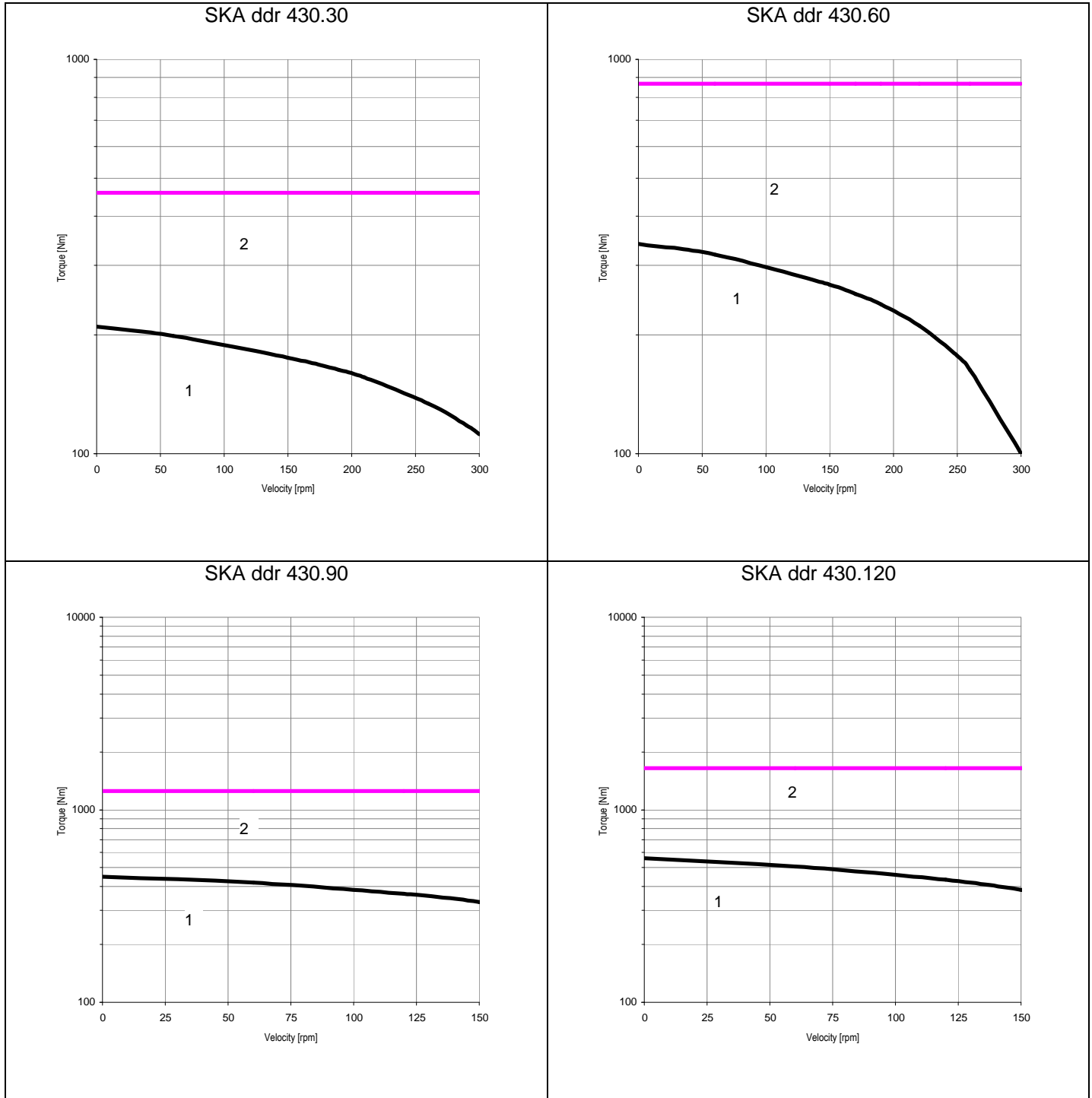
Wiring diagram A = Phase U B = Phase V C = Phase W H = Ground F = Thermal Protection G = F.



SERIES

SKAddr 430

Performance Curves

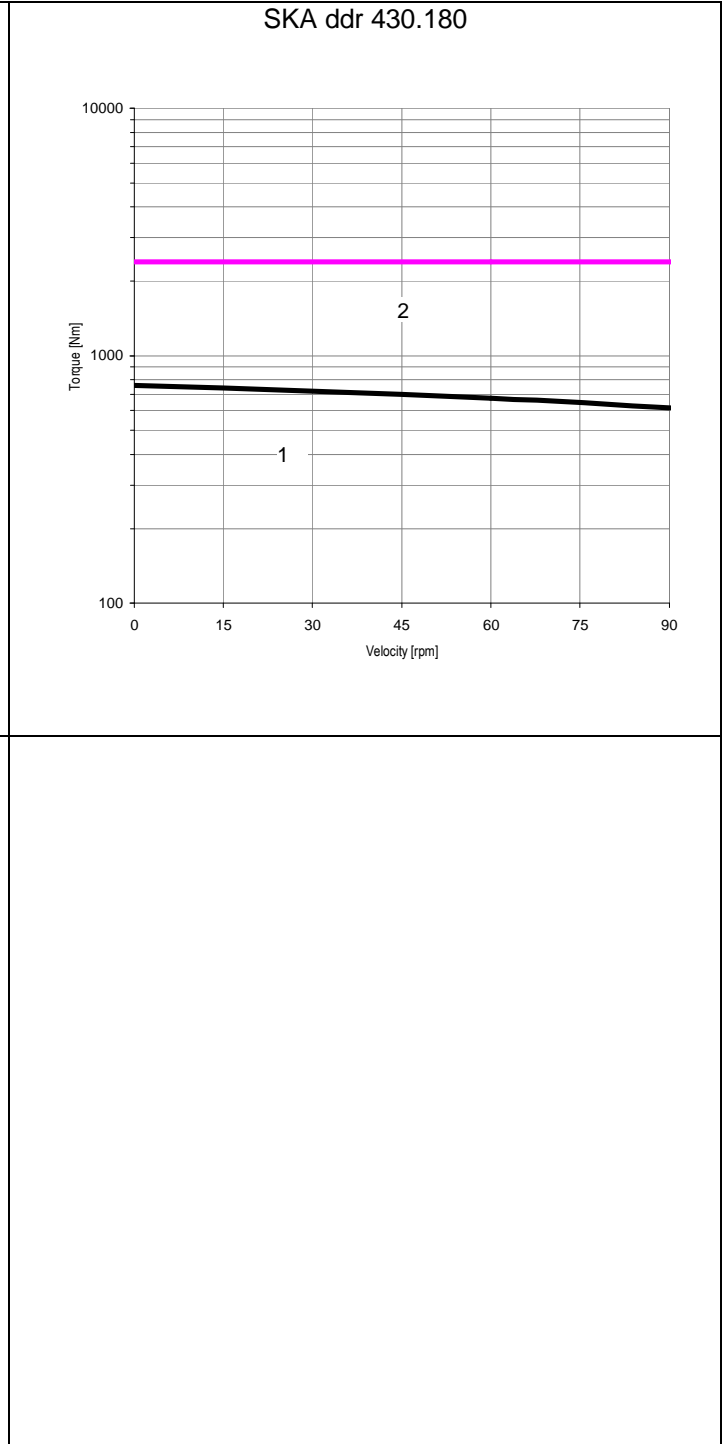
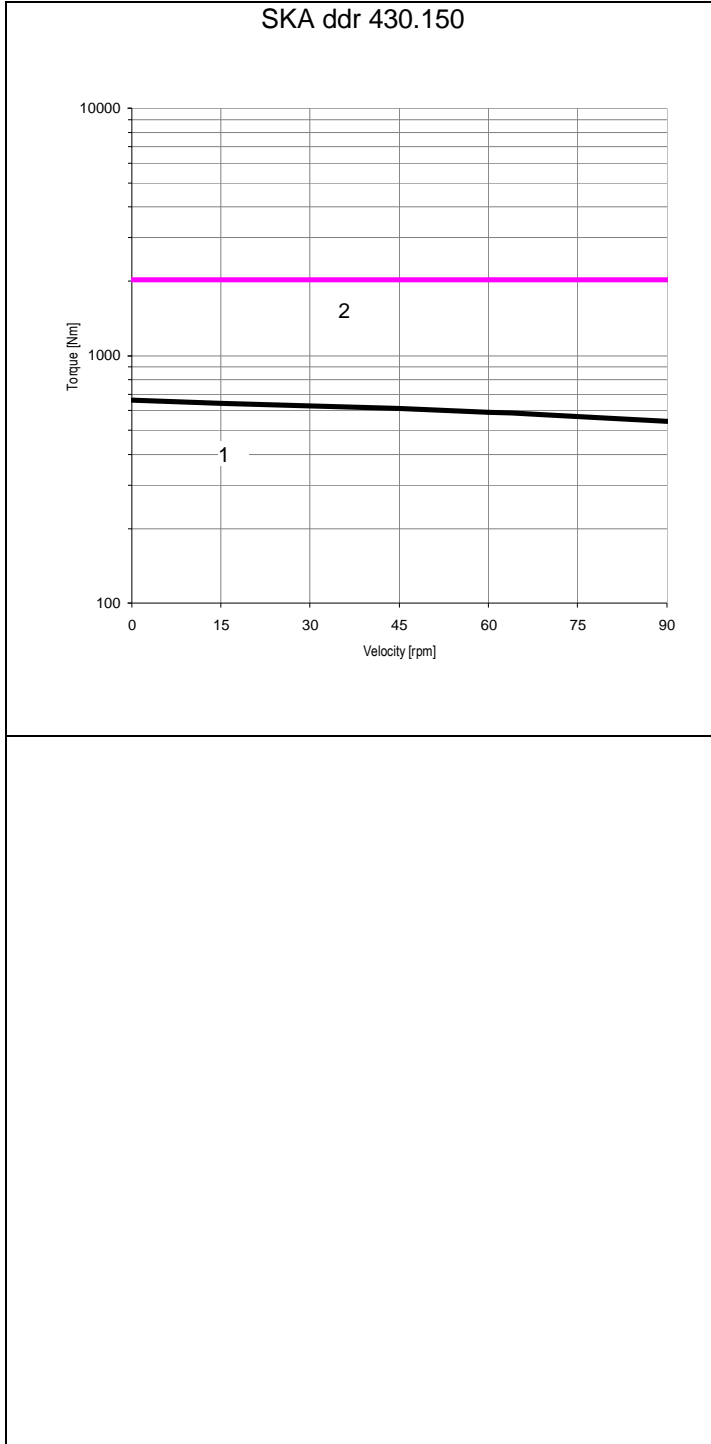


1 – Continuous Duty Area 2 – Intermittent Duty Area

SERIES

SKAddr 430

Performance Curves



1 – Continuous Duty Area 2 – Intermittent Duty Area



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